



PRODUCT SPECIFICATION

(產品規格書)

Ordering information

4575- 1X 15 T DP 1 T

Series 1: Single No. of T: Tin Plated D:SMD Type 1:Side Entry U: Tube Package
 Row Pin Count G00: P:With Post (Right Angle) T: Tape & Reel Package
 02~15 Gold Flash

4575- 1X 30 T DN1 T

Series 1: Single 20, 25, 30 T: Tin Plated D: SMD Type T: Tape & Reel Package
 Row No. of N:Without Post
 Pin Count 1: Side Entry

A2:OCT.25/2011
 A3:JAN.06/2016(溫渡)

PRODUCT NAME (產品名稱)	DOCUMENT No.: (文件編號)	Rev. (版本)	OUPIIN
Wire to Board	4575spec	A3(I704)	(歐品)
1.25mm	Approved (核準)	Checked (審核)	Prepared (製作)
(RoHS)	Q.A. Section Chief	Sunny Tsai	OCT.25/2011



PRODUCT SPECIFICATION OF OUPIIN

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PRODUCT SPECIFICATION OF OUPIIN

1. SCOPE (範圍)

This product specification defines the product performance and the test methods to ascertain the performance of the Wire to Board 1.25mm , which is designed and manufactured by Oupiin Electronic Co.,Ltd.

(本產品規格書規定了由歐品電子有限公司生產的 Wire to Board 1.25mm , 型連接器,產品的特性及測試方法.)

2. REFERENCE DOCUMENTS (參考文件)

MIL-STD-1344A	Test method for electrical connector (電子連接器測試方法)
MIL-STD-202	Test method for electrical components (電子零件測試方法)
EIA364	Test method for electrical components (電子零件測試方法)

3. FEATURE & DIMENSIONS (特徵及尺寸)

3.1. PRODUCT DIMENSION (產品尺寸)

These connectors shall have the dimensions as shown in drawing.
(本產品的相關尺寸參考圖面.)

3.2. PCB/PANEL LAYOUT (印刷電路板佈局)

The recommended PCB layout is shown in drawing.
(本產品適用的 PCB layout 參考圖面.)

3.3. BILL OF MATERIAL (材料清單)

Harmful material control follow the requirement of RoHS. The bill of material and product number is described in drawing.
(有害物質控制符合RoHS指令要求.本產品使用的材料參考附件.)

3.4. MECHANICAL & ELECTRICAL CHARACTERISTIC (機械及電氣特性)

The connector shall have the mechanical and electrical performance as described in drawing.
(本產品的機械及電氣特性見圖面：)

3.5. PACKAGING (包裝)

Products shall be packaged according to requirements specified in purchase order for safe delivery, connector container and the packaging method are shown in package specification.



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(產品可依客戶指定要求包裝，包裝材料與包裝方式參見產品包裝規範。)

3.6 RATING CURRENT AND RATING VOLTAGE 額定電流與額定電壓

Rating current is 1.0A, rating voltage is 100V DC/AC RMS.

額定電流 1.0A，額定電壓 100V DC/AC RMS。

3.7 STORAGE AND OPERATING TEMPERATURE 儲存與使用溫度

Temperature range: -35°C~+85°C, including terminal temperature rise for rating current.

溫度範圍：-35°C~+85°C，包含接觸端子的額定電流溫升。

4. ENVIRONMENTAL (環境要求)

4.1. SOLDERABILITY (可焊性)

Connectors meet solder ability to MIL-STD-202. Finish shall be free of contaminants.

(產品可焊性符合 MIL-STD-202 標準規定的相關要求，表面不得有污染物。)

4.2. RESISTANCE TO SOLDER HEAT (耐焊接熱)

INFRARED REFLOW (紅外線回流焊接)

Three cycles. Each cycle consisting of three consecutive phased.

(三個週期，每個週期包括三個連續的階段完成；)

1. Preheat (預熱)

Increase in temperature not to exceed 4°C per second.

(溫度增加不超過 4°C /秒。)

2. Soldering (焊接)

Maximum allowable time above reflow temperature of 150~200°C is 90~120 seconds. Maximum temperature in this interval is 250°C, not to exceed 5 seconds.

(回流焊溫度150~200°C時最長不超過90~120秒。最高溫度250°C時間不超過5秒。)

3. Cool Down (冷卻)

Cool down shall not exceed 6°C per second.

(冷卻速度不超過6°C/秒。)

Note: (說明)

Device temperature measurements are referenced from the top-center of the package outer surface.

(設備溫度量測時以從頂部中間位置測量為準。)

5. PERFORMANCE AND TEST DESCRIPTION

(性能及測試)

5.1. REQUIREMENT (要求)

Product is designed to meet electrical, mechanical, and environmental performance requirements specified in **Table I**.

(本產品設計符合附表一所述的機械，電氣及環境要求。)

5.2. TEST CONDITION (測試條件)

Unless otherwise specified, all tests shall be performed at ambient environmental conditions.

(除非特別注明，所有測試在室溫條件下完成；)

5.3. SAMPLE SELECTION (樣品選擇)

Test samples shall be selected at random from current production. No test samples shall be reused. Samples are pre-conditioned with 10cycles of durability. Each group shall be containing 5 test samples.

(測試樣品從現生產的產品中隨機抽取，所有測試過的樣品不得重複使用。樣品已預先插拔10次，每組測試有5個樣品；)



PRODUCT SPECIFICATION OF OUPIIN

Table I: Test Requirements and Procedures

(附錄一:測試要求)

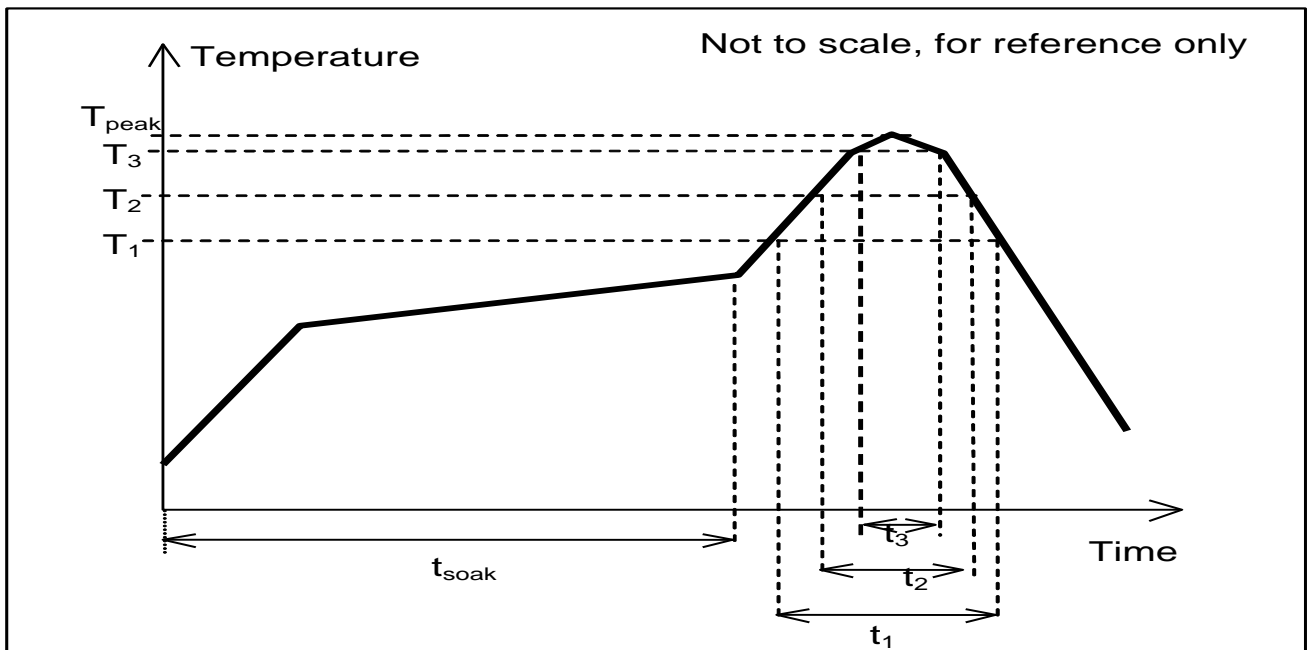
Items (項目)	Requirements (要求)	Test Methods (檢測方法)
1. Confirmation of Product (產品確認)	Product shall be conforming to the requirements of applicable product drawing. (產品必須滿足相關檔的規定)	Check the dimensions and functions per applicable product drawing in your eyes. (目視，尺寸及功能依產品圖面檢查)
2. Contact Resistance (接觸阻抗)	30 mΩ Max. initial (最大.初態)	Subject mated contacts assembled in housing to closed circuit of 100 mA max. at open circuit voltage of 10 mV max. (所述固定在外殼裏的端子連結到一個封閉回路中測試：電流 100 mA，電壓 10 mV max.)
3. Insulation Resistance (絕緣阻抗)	500 MΩ Min. (最小)	Measure by applying test potential between the adjacent contacts, and between the contacts and ground in the mated connector. MIL-STD-202, Method 302, Condition B (250 V DC±10%). (測試產品端子間以及端子與接地間的電阻，適用：MIL-STD-202,方法 302，條件 B)(250V DC±10%)
4. Dielectric Strength (耐電壓)	Connector must withstand test potential of 500 V AC for 1 minute. Current leakage must be 0.5 mA max. (樣品必須承受測試電壓 500V AC，時間一分鐘，漏電流不大於 0.5 mA.)	Measure by applying test potential between the adjacent contacts, and between the contacts and ground in the mated connector. MIL-STD-202, Method 301. (測試產品端子間以及端子與接地間的電壓，適用：MIL-STD-202，方法 301。)
5. Solder ability Test (可焊性測試)	Appearance of the specimen shall be inspected after the test with the assistance of a magnifier capable of giving a magnification of 10 X for any damage such as pinholes, void or rough surface. (樣品在測試完成後，在放大倍數為 10 倍的顯微鏡下，檢查外觀損壞如：小孔，空焊，外觀粗糙度；)	Soldering time: 3 to 5 Seconds (焊接時間：3~5 秒) Soldering Temperature: 255±5°C. (焊接溫度：255±5°C.)

Table II: Reflow soldering profile

(附錄二:回流焊接曲線圖)

Pb-free reflow profile requirements: (無鉛回流焊接曲線)

Parameter (參數)	Reference (參考)	Specification (規格)
Average Temperature Gradient in Preheating (平均預熱溫度)		2.5°C/s
Soak Time 25~150°C	T_{soak}	60 Seconds (max)
Time Above 150~200°C	t_1	120 Seconds (max)
Time Above 200~230°C	t_2	50 Seconds (max)
Time Above 230~245°C	t_3	5 Seconds (max)
Peak temperature in reflow (回流焊接中最高溫度)	T_{peak}	250°C (-5/+0°C)
Temperature Gradient in Cooling (冷卻時溫度幅度)		Max -5°C/s



This profile is the minimum requirement for evaluating soldering heat resistance of components. Heat transfer method used for reflow soldering is hot air convection. The actual air temperatures used to achieve the specified profile largely dependent on the reflow equipment.

(這個曲線圖是評估原器件焊接抗熱的基本要求。應用在對流焊接中的熱傳遞方式是熱氣對流。達到特定曲線圖的實際溫度主要依賴於回流焊接設備。)



PRODUCT SPECIFICATION OF OUPIIN

Material Housing : I704-PA6T (NC)

[SGS Test Report Click here](#)

[如需 SGS 測試報告請點選此處](#)

Product Information

DuPont™ Zytel® HTN

high performance polyamide resin

PRELIMINARY DATA

Zytel® HTNFR52G30LX NC010

Zytel® HTNFR52G30LX NC010 is a 30% glass reinforced, flame retardant, lubricated high performance polyamide resin developed for connector applications requiring lead-free soldering conditions.

Property	Test Method	Units	Value DAM
Mechanical			
Stress at Break	ISO 527	MPa	181
Strain at Break	ISO 527	%	2.5
Tensile Modulus	ISO 527	MPa	10000
Notched Charpy Impact Strength	ISO 179/1eA	kJ/m ²	11
Thermal			
Deflection Temperature 1.80MPa	ISO 75f	°C	282
Melting Temperature 10°C/min	ISO 11357-1/-3	°C	310
Electrical			
Surface Resistivity	IEC 60093	ohm	1E15
Relative Permittivity 1E6 Hz	IEC 60250		3.8
Volume Resistivity	IEC 60093	ohm m	1E15
Dissipation Factor 1E6 Hz	IEC 60250	E-4	150
Electric Strength 2.0mm	IEC 60243-1	kV/mm	24
Flammability			
Flammability Classification 0.8mm	UL94		V-0

Contact DuPont for Material Safety Data Sheet, general guides and/or additional information about ventilation, handling, purging, drying, etc.
ISO Mechanical properties measured at 4.0mm, ISO Electrical properties measured at 2.0mm unless otherwise stated.
Test temperatures are 23°C unless otherwise stated.

The above data are preliminary and are subject to change as additional data are developed on subsequent lots.

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041214/041220

The information provided in this data sheet corresponds to our knowledge on the subject at the date of its publication. This information may be subject to revision as new knowledge and experience becomes available. The data provided fall within the normal range of product properties and relate only to the specific material designated; these data may not be valid for such material used in combination with any other materials, additives or pigments or in any process, unless expressly indicated otherwise. The data provided should not be used to establish specification limits or used alone as the basis of design; they are not intended to substitute for any testing you may need to conduct to determine for yourself the suitability of a specific material for your particular purposes. Since DuPont cannot anticipate all variations in actual end-use conditions DuPont makes no warranties and assumes no liability in connection with any use of this information. Nothing in this publication is to be considered as a license to operate under or a recommendation to infringe any patent rights. DuPont advises you to seek independent counsel for a freedom to practice opinion on the intended application or end-use of our products. Caution: Do not use this product in medical applications involving permanent implantation in the human body. For other medical applications see "DuPont Medical Caution Statement", H-50102.

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PRODUCT SPECIFICATION OF OUPIIN

Product Information

Zytel® HTNFR52G30LX NC010

Property	Test Method	Units	Value
			DAM
Other			
Density	ISO 1183	kg/m ³	1630
Moulding Shrinkage	ISO 294-4	%	
Normal, 2.0mm			0.8
Parallel, 2.0mm			0.3
Processing			
Melt Temperature Range		°C	325-330
Mould Temperature Range		°C	60-130
Drying Time, Dehumidified Dryer		h	6-8
Drying Temperature		°C	100
Processing Moisture Content		%	<0.1

Contact DuPont for Material Safety Data Sheet, general guides and/or additional information about ventilation, handling, purging, drying, etc.
 ISO Mechanical properties measured at 4.0mm, ISO Electrical properties measured at 2.0mm unless otherwise stated.
 Test temperatures are 23°C unless otherwise stated.

The above data are preliminary and are subject to change as additional data are developed on subsequent lots.

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041214/041220

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PRODUCT SPECIFICATION OF OUPIIN

Material Housing :UL

UL iQ for Plastics Yellow Card

第 1 頁，共 1 頁



QMFZ2 Component - Plastics

Friday, October 24, 2003

E41938

E I DUPONT DE NEMOURS & CO INC

ENGINEERING POLYMERS CHESTNUT RUN PLAZA PO BOX 80713 WILMINGTON DE 19880

Material Designation: **HTNFR52G30BL(+)**

Product Description: Polyamide 6T/66 (PA6T/66), designated "ZYTEL" furnished as pellets.

Color	Min. Thick. (mm)	Flame Class	HWI	HAI	RTI Elec	RTI Imp	RTI Str	IEC GWIT	IEC GWFI
ALL	0.75	V-0	0	0	140	120	120	925	960
ALL	1.5	V-0	0	0	140	120	120	925	960
NC, BK	1.5	V-0, 5VA	0	0	140	120	120	925	960
ALL	3.0	V0	0	0	140	120	130	960	960

CTI: 1

HVTR: 0

D495: -

IEC BP: -

(+) Virgin and regrind up to 50% by weight inclusive, have the same basic material characteristics.

NOTE (1) Material designations that are color pigmented may be followed by suffix letters and numbers. (2) Material designations may be prefixed by "ZYT" or "MIN" or "ZEN" or "DEL" or "CRA" or "RYN".

Report Date: 8/22/1996

Underwriters Laboratories Inc®

324299147

UL94 small-scale test data does not pertain to building materials, furnishings and related contents. UL 94 small-scale test data is intended solely for determining the flammability of plastic materials used in components and parts of end-product devices and appliances, where the acceptability of the combination is determined by ULI.

UL iQ for Plastics Yellow Card

第 1 頁，共 1 頁



QMFZ2 Component - Plastics

Tuesday, May 04, 2004

E41938

E I DUPONT DE NEMOURS & CO INC

ENGINEERING POLYMERS CHESTNUT RUN PLAZA PO BOX 80713 WILMINGTON DE 19880

Material Designation: **HTNFR52G30LX**

Product Description: Polyamide 6T/66 (PA6T/66), designated "Zytel" furnished as pellets.

Color	Min. Thick. (mm)	Flame Class	HWI	HAI	RTI Elec	RTI Imp	RTI Str	IEC GWIT	IEC GWFI
NC, BK	0.4	V-0	-	-	65	65	65	-	-
ALL	0.75	V-0	0	0	140	120	120	875	960
	1.5	V-0	0	0	140	120	120	875	960
	3.0	V-0	0	0	140	120	130	875	960

CTI: 2

HVTR: 1

D495: -

IEC Ball Pressure (°C): -

Dielectric Strength

(kV/mm): 26

ISO Tensile Strength (MPa): -

ISO Tensile

Impact (kJ/m²): -

Volume Resistivity (10^x ohm-cm): 14

ISO Flexural Strength (MPa): -

ISO Izod Impact (kJ/m²): -

Dimensional Stability(%) : 0

ISO Heat Deflection (°C): -

ISO Charpy

Impact (kJ/m²): -

NOTE (1) Material designations that are color pigmented may be followed by suffix letters and numbers. (2) Material designations may be prefixed by "ZYT" or "MIN" or "ZEN" or "DEL" or "CRA" or "RYN".

Report Date: 8/22/1996

Underwriters Laboratories Inc®

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PRODUCT SPECIFICATION OF OUPIIN

Material Contact : Copper Alloy (Phosphor Bronze)

[SGS Test Report Click here](#)

[如需 SGS 測試報告請點選此處](#)



REPORT OF MATERIAL TEST

DATE: FEB.23,2005 4

Customer: 歐品電子有限公司	Commodity: C 5191 R PHOSPHOR BRONZE STRIP (H)	ISO 9002-4M8Y035-00 台正字第 3545 號
Applied Standard: CNS 9503 Phosphor Bronze Sheets, Plates and Strips		

Chemical Analysis Test										
Work No.	Size of Product			P(%)	Sn(%)	Cu+Sn+P(%)				P.O. NUMBER
	Thickness (mm)	Width (mm)	Length (mm)							
	Standard									
3CC195A	0.300	305.000		0.145	6.000	99.974				

Mechanical & Physical Test										
Work No.	Size of Product			Dimension Test		Tension Test		Hardness Test HV	Grain Size (mm)	Electric Conductivity (%)
	Thickness (mm)	Width (mm)	Length (mm)	Thickness (mm)	Width (mm)	Tensile Strength (kgf/mm ²)	Elongation (%)			
	Standard			-	(-) 0.10 - (+) 0.00	min. 58	-			
3CC195A	0.300	305.000		6000.	6000.	63.57	21.38	201.0 - 203.0	-	14.4

QC Supervisor 鄭建益

MINCHALI METAL INDUSTRY CO., LTD.
 11, Pei Yuan Road, Chung Li City, Taiwan, R. O. C.
 Tel : (03)4526141-5 (03)4526017-9



PRODUCT SPECIFICATION OF OUPIIN

Material Solder Pad : Copper Alloy (Phosphor Bronze)

[SGS Test Report Click here](#)

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REPORT OF MATERIAL TEST

DATE: FEB.23,2005 4

Customer: 歐品電子有限公司	Commodity: C 5191 R PHOSPHOR BRONZE STRIP (H)	ISO 9002-4M8Y035-00 台正字第 3545 號
Applied Standard: CNS 9503 Phosphor Bronze Sheets, Plates and Strips		

Chemical Analysis Test										
Work No.	Size of Product			P(%)	Sn(%)	Cu+Sn+P(%)				P.O. NUMBER
	Thickness (mm)	Width (mm)	Length (mm)							
	Standard									
3CC195A	0.300	305.000		0.145	6.000	99.974				

Mechanical & Physical Test										
Work No.	Size of Product			Dimension Test		Tension Test		Hardness Test HV	Grain Size (mm)	Electric Conductivity (%)
	Thickness (mm)	Width (mm)	Length (mm)	Thickness (mm)	Width (mm)	Tensile Strength (kgf/mm ²)	Elongation (%)			
	Standard			-	(-) 0.10 - (+) 0.00	min. 58	-			
3CC195A	0.300	305.000		GOOD.	GOOD.	63.57	21.38	201.0 - 203.0	-	14.4

QC Supervisor 鄭建益

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